

Pneumatic gravity conveyor stops are used where automatic line control is required such as slug accumulation, indexing, etc. This stop is designed for $3-1 / 2^{\prime \prime}$ and $4^{\prime \prime}$ deep frames.

PNEUMATIC STOPS MODEL NUMBER

$P$ (roller or blade stop*) (left or righ**). (roller type@)-(between frames) *Specity RS for roller stop; BS for blade stop. **Specify L for left hand; R for right hand. @Specity 196 for 196S, 192 for 192S, 199 for 199S, 254 for 254 or 251 for 251 S .

## SPECIFICATIONS

ROLLER STOP: $1.9^{\prime \prime}$ dia. $\times 16$ ga. steel
196S roller for medium duty; 2.5 " dia. $x$ 11 ga. steel 251 S roller for heavy duty.
BLADE STOP: 7 ga. formed angle.
AIR CYLINDER: Double action.
(60-80 PSI required)
BEARINGS: Removable type, heary duty ball bearing, with cast iron housings.

SOLENOID VALVE: Single.
LOCK: Positive over center locking device to hold position.
WIDTHS: 24 hour shipments include 13", 15", 17", 19", 21 ", 23", 25", 27", 31", $33^{\prime \prime}, 37^{\prime \prime}, 39^{\prime \prime}, 43^{\prime \prime}, 45^{\prime \prime}, 47^{\prime \prime}$ and 51 " BF.
OPTIONAL: Double solenoid/elec. controls.

## MANUAL ROLLER AND BLADE STOPS (FOR GRAVITY CONVEYORS)



## SPECIFICATIONS

ROLLER STOP: $1.9^{\prime \prime}$ dia. x 16 ga. steel 196S roller for medium duty; 2.5 " dia. $x$ 11 ga. steel 251 S roller for heavy duty.
BEARINGS: Removable type, heary duty ball bearing, with cast iron housings.

LOCK: Positive over center locking device to hold position.

BLADE STOP: 7 ga. formed angle.
WIDTHS: 24 hour shipments include 13", 15", 17", 19", 21", 23", 25", 27", 31 ", 33", 37", 39", 43", 45", 47" and 51" BF.


